



Domaine Houchart  
Sainte-Victoire Rosé  
Côtes de Provence Rouge  
Côtes de Provence Blanc  
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## Côtes de Provence Blanc

### 2024



Domaine Houchart is situated at the foot of Mount St. Victoire near Aix en Provence. Its sun-soaked terroir and vineyards sheltered from powerful Mistral winds set the stage for first-class winemaking. Rejuvenated in 1890 when purchased by Aurelien Houchart, the estate was later named after him by his great-great granddaughter, Genevieve Quiot. Today, Domaine Houchart is owned and run by Genevieve's children, Florence and Jean-Baptiste Quiot. Consistently overdelivering on quality, Famille Quiot brings versatile, well-rated, food-friendly wines to the glass. Houchart is one of a handful of estates still focusing on the fresh, lively flavors of Provence Blanc.

Region: Provence, France

Appellation: Côtes de Provence

Vine Age: 22 Years

Varietals: Clairette and Rolle (Vermentino)

Soil Type: Clay and limestone

Alcohol: 12.5%  
Closure: Screw Cap

UPC: #652534000713  
Size: 750 ml

**Vinification:** Direct pressing or cold maceration (12 to 24 hours). Varieties fermented separately. Vatting time: 12 to 24 days at 18 to 20°C.

**Tasting Notes:** Spicy, aromatic and fruity, this is an immediately attractive wine. It's full of lemon, mango, pear and orange peel, pleasantly round and rich.

**Food Pairing:** Delicious with sushi, grilled shrimp or fish, fresh seasonal salads, or cheese souffle.

*"Ripe pears and tangy lime give the wine its spiced ripeness."*

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